

PRODUCT DATA SHEET

Sarnafil® AT-18

1.8-mm-thick polymeric FPO membrane for mechanically fastened and ballasted roof waterproofing

PRODUCT DESCRIPTION

Sarnafil® AT-18 (thickness 1.8 mm) is a premium multi-layer synthetic roof waterproofing sheet based on elastomer modified flexible polyolefin (FPO) with internal Polyester reinforcement and glass non-woven inlay and a Polypropylene backing according to EN 13956. The product is hot air weldable, UV-stabilised with external fire performance. Can be applied in all climatic zones.

USES

Sarnafil® AT-18 may only be used by experienced professionals.

Sarnafil® AT-18 is used as a waterproofing membrane in the following roofing applications:

- Mechanically fastened roofing systems
- Ballasted roofing systems

CHARACTERISTICS / ADVANTAGES

- Highly flexible membrane allows for easy application
- High durability and long service life
- **IMPORTANT** Requires named reference to an established recycling programme for post-consumer FPO that is easily accessible for > 65 % of customers and that feeds post-consumer recycling material to production of new products. Delete if no such recycling programme is available. Can be recycled after service life through [named] recycling program
- Hot-air welding application avoids fire risk
- White coloured membranes reduce air conditioning costs by reducing heat transmission into the building
- Dimensionally stable membrane reduces wrinkling and increases ease of application
- Increased resistance to damage through wind uplift
- UV-stabilised product with increased service life in areas with high UV-exposure
- Increased resistance to root penetration

ENVIRONMENTAL INFORMATION

- Specific Environmental Product Declaration (EPD) in accordance with EN 15804. EPD independently verified by Institut für Bauen und Umwelt e.V. (IBU)
- Contributes towards satisfying Materials and Resources (MR) Credit: Building product disclosure and optimization — Environmental Product Declarations under LEED® v4
- Contributes towards satisfying Materials and Resources (MR) Credit: Building Product Disclosure and Optimization — Material Ingredients under LEED® v4
- Contributes towards satisfying Materials and Resources (MR) Credit: Building Product Disclosure and Optimization — Sourcing of Raw Materials under LEED® v4
- Contributes towards satisfying Sustainable Sites (SS) Credit: Heat Island Reduction under LEED® v4
- Work hygiene-related aspects of welding Sarnafil® AT (FPO-based)

APPROVALS / STANDARDS

- CE marking and declaration of performance based on EN 13956:2012 Flexible sheets for waterproofing — Plastic and rubber sheets for roof waterproofing — Definitions and characteristics
- Cradle Certified® Silver, Sarnafil® AT and SikaRoof® AT, Cradle, Certificate No. 5933
- Cradle to cradle Certificate Silver STANDARD3.1, Sarnafil® AT and SikaRoof® AT
- Determination of resistance DIN EN 13956, Sarnafil® AT-15, UAS Weihenstephan-Triesdorf,
- Sheets for roof waterproofing DIN CEN/TS 16637-2, Sarnafil® AT, OST
- Certificate of Compliance, Sarnafil® AT, FM Approvals, Certificate No. PR464094
- Fire performance classification to Brooft4 EN13501-5 (subject to construction)

PRODUCT INFORMATION

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| Chemical Base | Flexible polyolefins (FPO) | |
| Packaging | Standard rolls are wrapped individually in a blue PE-foil. | |
| | Roll width | 2 m |
| | Roll length | 15 m |
| | Roll weight | 60 kg |
| | Refer to the current price list for available packaging variations. | |
| Colour | Top layer colour | beige, window grey (~RAL 7040), basalt grey (~RAL 7012), traffic white (~RAL 9016) |
| | Bottom layer colour | dark grey |
| Shelf Life | 5 years from date of production. | |
| Storage Conditions | The Product must be stored in original unopened and undamaged sealed packaging in dry conditions and temperatures between -5 °C and +40 °C. Store in a horizontal position. Do not stack pallets of the rolls on top of each other, or under pallets of any other materials during transport or storage. Always refer to the packaging. | |
| Product Declaration | EN 13956 - Polymeric sheets for roof waterproofing | |
| Visible Defects | Pass | (EN 1850-2) |
| Length | 15 m (+0.75 m / -0 m) | (EN 1848-2) |
| Width | 2 m (+0.02 m / -0.01 m) | (EN 1848-1) |
| Effective Thickness | 1.8 mm (+0.18 mm / -0.09 mm) | (EN 1849-2) |
| Straightness | ≤ 30 mm | (EN 1848-2) |
| Flatness | ≤ 10 mm | (EN 1848-2) |
| Mass per unit area | 2.0 kg/m ² (+0.2 kg/m ² / -0.1 kg/m ²) | (EN 1849-2) |
| Colour | matt | |

TECHNICAL INFORMATION

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| Resistance to Impact | Method A, Hard support | ≥ 1250 mm | (EN 12691) |
| | Method B, Soft support | ≥ 2500 mm | |
| Hail Resistance | Hard support | ≥ 27 m/s | (EN 13583) |
| | Soft support | ≥ 38 m/s | |
| Resistance to Static Load | Hard support | ≥ 20 kg | (EN 12730) |
| | Soft support | ≥ 20 kg | |
| Resistance to Root Penetration | Pass | | (EN 13948) |
| Dimensional Stability | Longitudinal (MD), aged 6 hours at +80 °C | ≤ 0.4 % | (EN 1107-2) |
| | Transversal (CMD), aged 6 hours at +80 °C | ≤ 0.2 % | |
| Resistance to Tearing (nail shank) | Longitudinal (MD) | ≥ 300 N | (EN 12310-2) |
| | Transversal (CMD) | ≥ 300 N | |
| Joint Peel Resistance | Failure mode C. No failure of the joint | | (EN 12316-1) |

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| Joint Shear Resistance | ≥ 400 N/50 mm | | (EN 12317-2) |
| Foldability at Low Temperature | ≤ -50 °C | | (EN 495-5) |
| External Fire Performance | B _{Roof} T4, roof angle < 10° (subject to construction) | Pass | (EN 13501-5) |
| Reaction to Fire | Class E | | (EN 13501-1) |
| Chemical Resistance | Resistant to specific chemicals. Contact Sika Technical Services for additional information. | | (EN 1847) |
| Exposure to Bitumen | Bitumen compatibility | Pass | (EN 1928; EN 1548) |
| UV Exposure | > 5000 hours UV exposure | Grade 0 | (EN 1297) |
| Artificial Ageing | Pass (> 5000 h, grade 0) | | (EN 1297) |
| Diffusion Resistance to Water Vapour | Resistance factor, Method A, tested at +23 °C and 75 % r.h. | μ = 190 000 | (EN 1931) |
| Water Tightness | Method B: at 10 kPa | Pass | (EN 1928) |
| Maximum tensile force | Longitudinal (MD) | ≥ 950 N/50 mm | (EN 12311-2) |
| | Transversal (CMD) | ≥ 900 N/50 mm | |
| Elongation at maximum tensile force | Longitudinal (MD) | ≥ 15 % | (EN 12311-2) |
| | Transversal (CMD) | ≥ 15 % | |

APPLICATION INFORMATION

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| Ambient Air Temperature | Maximum | +60 °C |
| | Minimum | -20 °C |
| Substrate Temperature | Maximum | +60 °C |
| | Minimum | -25 °C |

SYSTEM INFORMATION

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| Compatibility | Discolouration of the membrane surface may occur if it is in direct contact with bitumen. To prevent discolouration, use separation layer. |
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VALUE BASE

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

FURTHER DOCUMENTS

- Application Manual Sarnafil® AT.

ECOLOGY, HEALTH AND SAFETY

This product is an article as defined in article 3 of regulation (EC) No 1907/2006 (REACH). It contains no substances which are intended to be released from the article under normal or reasonably foreseeable conditions of use. A safety data sheet following article 31 of the same regulation is not needed to bring the product to the market, to transport or to use it. For safe use follow the instructions given in the product data sheet. Based on our current knowledge, this product does not contain SVHC (substances of very high concern) as listed in Annex XIV of the REACH regulation or on the candidate list published by the European Chemicals Agency in concentrations above 0,1 % (w/w).

APPLICATION INSTRUCTIONS

EQUIPMENT

HOT-WELDING OVERLAP SEAMS

- Electric hot-air welding equipment such as hand-held, manual hot-air welding equipment and pressure rollers
 - Automatic hot-air welding machines with controlled hot-air temperature capability of a minimum +600 °C
- Recommended equipment:

Manual Leister Triac

Automatic Varimat

SUBSTRATE PREPARATION

The substrate surface must be smooth and uniform. The supporting layer must be compatible with the membrane, resistant to solvents and dry.

1. Remove any sharp protrusions or burrs from the substrate.
2. If contaminants such as grease or dust are present, clean the supporting layer.

APPLICATION

IMPORTANT

Strictly follow installation procedures

Strictly follow installation procedures as defined in Method Statements, application manuals and working instructions which must always be adjusted to the actual site conditions.

IMPORTANT

Application by trained personnel

The application of this Product must only be carried out by an applicator that is trained or approved by Sika. The applicator must also be experienced in this type of application.

FIXING METHOD - GENERAL

The waterproofing membrane is installed by loose laying – without stretching the membrane or installing under tension – with mechanical fastening in the seam overlaps or independently of overlaps. Overlap seams are hot-air welded using specialised hot-air equipment.

FIXING METHOD - SPOT FASTENING (SARNAFAST®)

1. Install the Product at right angles to the deck direction. Unroll the waterproofing membrane, overlapping it by 120 mm.
2. Fix the waterproofing membrane using Sarnafast® fasteners, barbed washers and tubes along the marked line, 35 mm from the edge of the membrane. The spacing of the fasteners must be in accordance with the project specific Sika calculations.
3. At upstands and at all penetrations, secure the Product with a Sarnabar®.
4. Use the 4 mm diameter Sarnafil® T Welding Cord to protect the roof covering against tearing and peeling off by wind uplift.

FIXING METHOD - FIELD FASTENING

1. Install the membrane at right angles to the deck direction. Unroll the waterproofing membrane, overlapping it by 80 mm.
2. Fix the membrane by induction-welding Sarnadisc hot melt coated washers and Sarnafast® fasteners along the marked line, 35 mm from the edge of the membrane. The spacing of the fasteners must be in accordance with the project specific Sika calculations.
3. At upstands and at all penetrations, secure the Product with a Sarnabar®.
4. Use the 4 mm diameter Sarnafil® T Welding Cord to protect the roof covering against tearing and peeling off by wind uplift.

FIXING METHOD - BALLASTED SYSTEM

1. Unroll the waterproofing membrane, overlapping it by 80 mm.
2. Immediately weld the overlap seams.
3. Cover with the appropriate roof material according to the roof design and the local wind loading conditions.
4. Mechanically fix around the roof perimeter with Sarnabar® including Sarnafil® T Welding Cord to keep the membrane in place.

HOT-WELDING OVERLAP SEAMS

Overlap seams must be welded by electric hot-welding equipment. Prior to welding, welding parameters including temperature, machine speed, air flow, pressure, and machine settings must be evaluated, adapted and checked on site according to the type of equipment and the climatic conditions. The effective width of overlaps welded by hot air must be a minimum of 20 mm.

TESTING OVERLAP SEAMS

1. Mechanically test seams with a rounded-edge screwdriver to ensure the integrity and completion of the weld.
2. Rectify any imperfections using hot-air welding.

LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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Product Data Sheet

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